

## Grit Particle Size Chart for Aluminum Oxide Grain

Grit Size	Min Corner Radius	
	Average Grit Size (inches)	Expected Finish
16	0.0655	
24	0.0408	
30	0.0365	
36	0.0280	
46	0.0200	
60	0.0160	32 Ra and Rougher
80	0.0105	32 Ra and better
120	0.0060	20 Ra and better
150	0.0050	
180	0.0035	
220	0.0026	
325	0.0013	
400	0.0009	
600	0.0003	

